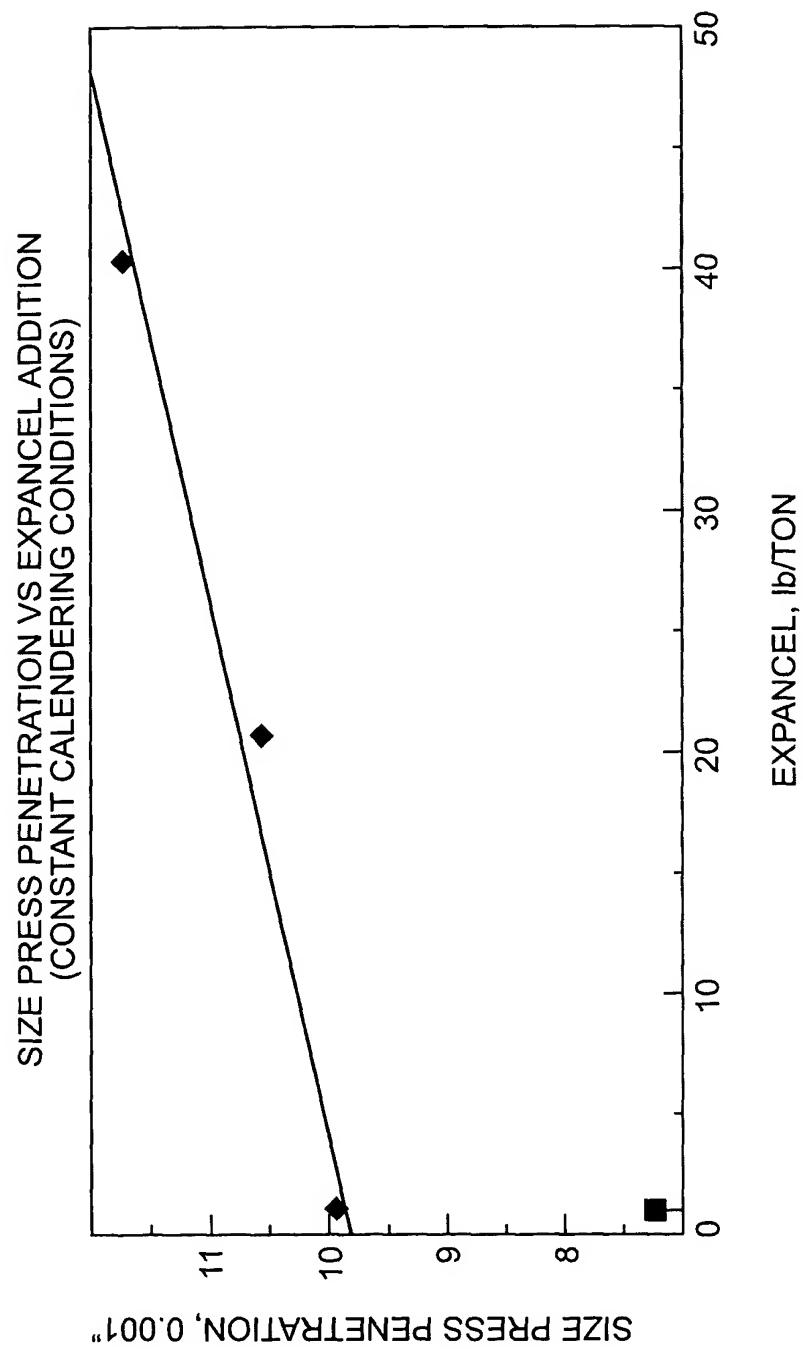
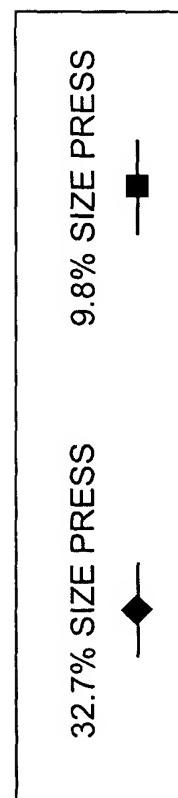


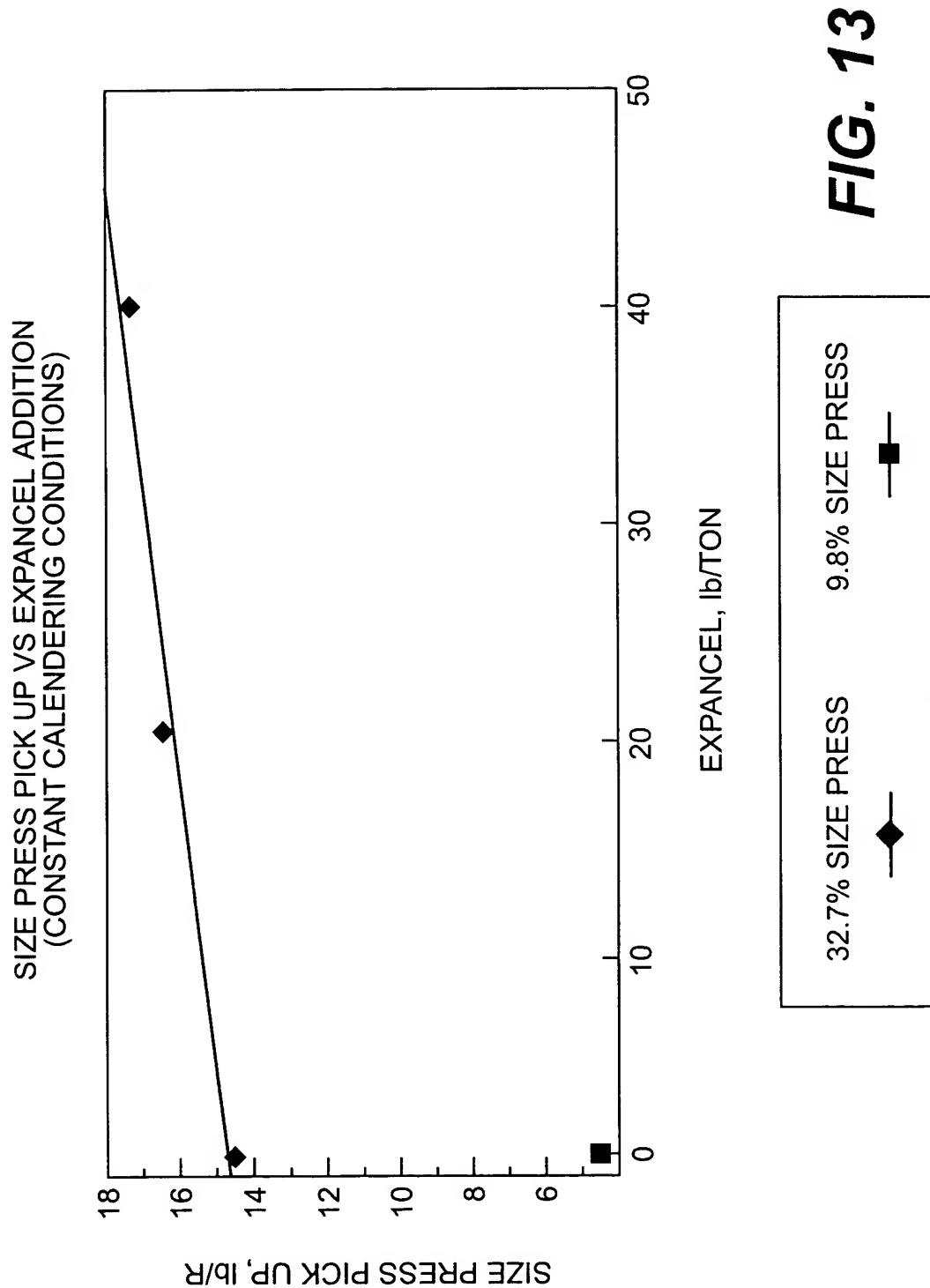
Replacement Sheet



**FIG. 12**

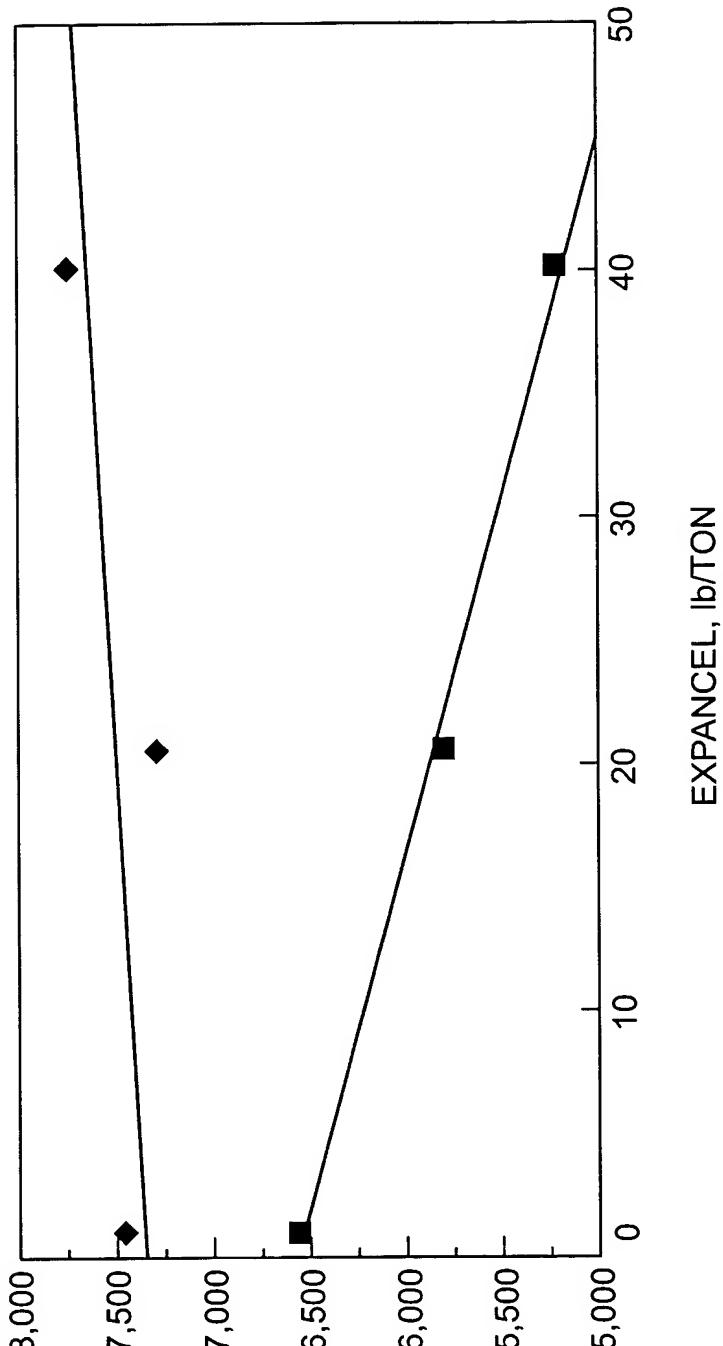


Replacement Sheet



Replacement Sheet

WHOLE SHEET GM TENSILE STIFFNESS VS EXPANCEL ADDITION  
(160 lb/R AT CONSTANT CALENDERING CONDITIONS)



WHOLE SHEET TENSILE STIFFNESS, #/IN

**FIG. 14**

32.7% SIZE PRESS      9.8% SIZE PRESS

32.7% SIZE PRESS      9.8% SIZE PRESS

Replacement Sheet

